



**ULTRA QUIET & OIL FREE
AIR COMPRESSOR
OWNER'S MANUAL
CALIFORNIA AIR TOOLS
20020CTR**

2.0 HP

110 VOLTS 60 HERTZ 1-PHASE

6.40 CFM @ 40 PSI

5.30 CFM @ 90 PSI

20.0 GALLON STEEL TANK



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INTRODUCTION

WARNING

This manual contains important instructions for operating this product. For your safety, and the safety of others, be sure to read this manual thoroughly before operating the product.

Failure to properly follow all the instructions and precautions can cause you and others to be seriously hurt or killed.

Thank you for purchasing a California Air Tools, Inc. Air Compressor.

Please contact us if you have any questions.

Record the model and serial numbers indicated on your air compressor's nameplate:

Model No. _____

Serial No. _____

Date of Purchase: _____

Store/Dealer: _____

AIR COMPRESSOR

Even quality-built equipment might need service or repair parts. Contact the California Air Tools Customer Service Department:

Phone: 1-866-409-4581

Online: WWW.CALIFORNIAAIRTOOLS.COM

Please provide the information below:

Model number and Serial number and specifications shown on the Model number/Serial number plate.

Part number or numbers shown in the parts list section of the owner's manual for your air compressor model.

A brief description of the trouble with the air compressor.

Do not return your air compressor for service or parts to the store/dealer where purchased.

Safety Messages & Signal Words:

! DANGER

Indicates an immediate hazardous situation which, if not avoided, will result in death or serious injury to the operator or to bystanders.

! WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury to the operator or to bystanders.

! CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor injury to the operator or to bystanders.

NOTICE

Indicates a situation which, if not avoided, may result in damage to product components or other property.

IMPORTANT SAFETY INSTRUCTIONS

! DANGER



SHOCK

There is a danger of electric shock.

Use only undamaged electrical cords.

DO NOT touch bare wires or receptacles.

DO NOT operate air compressor in wet weather or in wet conditions.

DO NOT touch air compressor or cords if hands or feet are wet.

Ensure that all cords are free of damage before connecting to the power supply.

Ensure that you have sufficient electrical power/supply for supporting the requirements of the motor.

Improper installation of the grounding plug is able to result in a risk of electric shock. When repair or replacement of the cord or plug is required, do not connect the grounding wire to either flat terminal. The wire with insulation having an outer surface that is green with or without yellow stripes is the grounding wire.

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electrical shock by providing an escape wire for the electric current.

This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with the local codes and ordinances.

This product is for use on a nominal 110-V circuit and has a grounding plug similar to the plug illustrated in Fig 1. Only connect the product to an outlet having the same configuration as the plug.

Do not use an adapter with this product.

⚠ WARNING



RISK TO BREATHING

Dust or dust-like particulates caused by power-sanding, sawing, grinding, drilling or any other construction-like activities can contain contaminants that are harmful to breathe.

Always use your air compressor in a well-ventilated and clean area.

Never breathe the air that comes directly out of the air compressor or air hose. This air is not suitable for breathing.

Always wear approved safety equipment. When performing dust-creating activities, securely wear properly-fit face masks or respirators.

If you feel ill from breathing while operating your air compressor, stop and seek medical attention immediately.

⚠ WARNING



FLYING OBJECTS

Flying objects can cause injury to the eyes, head and other parts of the body.

Air-powered equipment and power tools are capable of propelling items (metal chips, fasteners and particulates) at high speed into the air and could result in injury.

Always wear approved head and eye protection.

Never point the air stream at any part of your body, or at another person or animal.

When operating the air compressor, make sure all other people and animals maintain a safe distance.

Do not move the air compressor when the air tank is under pressure.

Never use the air hoses to pull or move the air compressor.

Keep the air compressor on a flat surface.

⚠ WARNING



HOT SURFACE



FIRE

Air compressor surfaces become hot during operation.

DO NOT touch hot surfaces, because they can cause severe burns.

Do not touch the air compressor's cylinder head. During operation, the cooling fins of the cylinder head and delivery pipe become hot.

Allow the air compressor to cool before touching it.

DO NOT place a storage cover on the unit during operation. Only place a cover on the air compressor after it has thoroughly cooled down.

⚠ WARNING



EXPLOSION

Exercise caution when using pressurized air.

To prevent injury and for your general safety, only use high-pressure hoses, fittings and couplings designed for use with air compressors.

Inspect all hoses, fittings and couplings for leaks and wear. When leaks and wear are detected, stop use and replace those items immediately. Do not repair.

Never leave pressurized air in the air tank when performing maintenance.

Never leave the air compressor unattended with the power supply in use and the air hose connected.

⚠ WARNING



EXPLOSION

Improper care could lead to the air tank bursting or exploding.

Drain air tank daily or after each use to prevent moisture buildup in the air tank.

Rust can weaken the air tank and cause leaks or bursting. If rust is detected, replace tank immediately. Do not try to repair the air tank by welding, drilling or modifying it in any other way. These modifications can weaken the air tank and cause a hazardous condition.

If air tank develops a leak, replace the air tank immediately. Never repair, weld or make modifications to the air tank or its attachments.

Never make adjustments to the factory-set pressures.

Never exceed manufacturer's maximum-allowable pressure rating attachments.

Because of extreme heat, do not use plastic pipe or lead tin solder joints for a discharge line.

⚠ WARNING



EXPLOSION



FIRE

Use caution to minimize risk of fire or explosion.

It is normal for the air compressor motor and pressure switch to produce sparks while operating. If sparks come in contact with vapors from gasoline or solvents, they may ignite and cause a fire or explosion.

Abrasive tools such as grinders, drills and other tools are capable of making sparks that can ignite flammable materials.

Always operate the air compressor a safe distance away from flammable items. Use in well-ventilated areas.

Never exceed the maximum rated pressure.

⚠ CAUTION

Use caution when using extension cords.

Use an extension cord which is no more than 25' (7.6 m) long and at least 14 gauge.

Using an excessively long or thin-wired extension cord will cause severe damage to the motor.

Use only a 3-wire extension cord that has a 3-blade grounding plug.

As undersized cord results in a drop in the line voltage and loss of power and overheating.

When in doubt, use a heavier gauge. The smaller the gauge the more current the cord can carry.

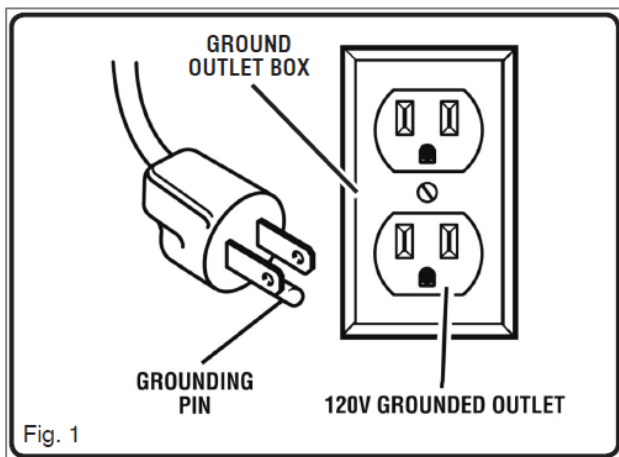


Fig. 1

Check with a qualified electrician or serviceman when the grounding instructions are not completely understood, or when in doubt as to whether the product is properly grounded.

Do not modify the plug provided. If it does not fit the outlet, have the proper outlet installed by a qualified electrician.

CAUTION

THIS EQUIPMENT INCORPORATES PARTS, SUCH AS SNAP SWITCHES, RECEPTACLES AND THE LIKE THAT TEND TO PRODUCE ARCS OR SPARKS, THERE, WHEN LOCATED IN A GARAGE, IT SHOULD BE IN A ROOM OR ENCLOSURE PROVIDED FOR THE PURPOSE, OR SHOULD BE 18 IN (45.7 CM) OR MORE ABOVE THE FLOOR.

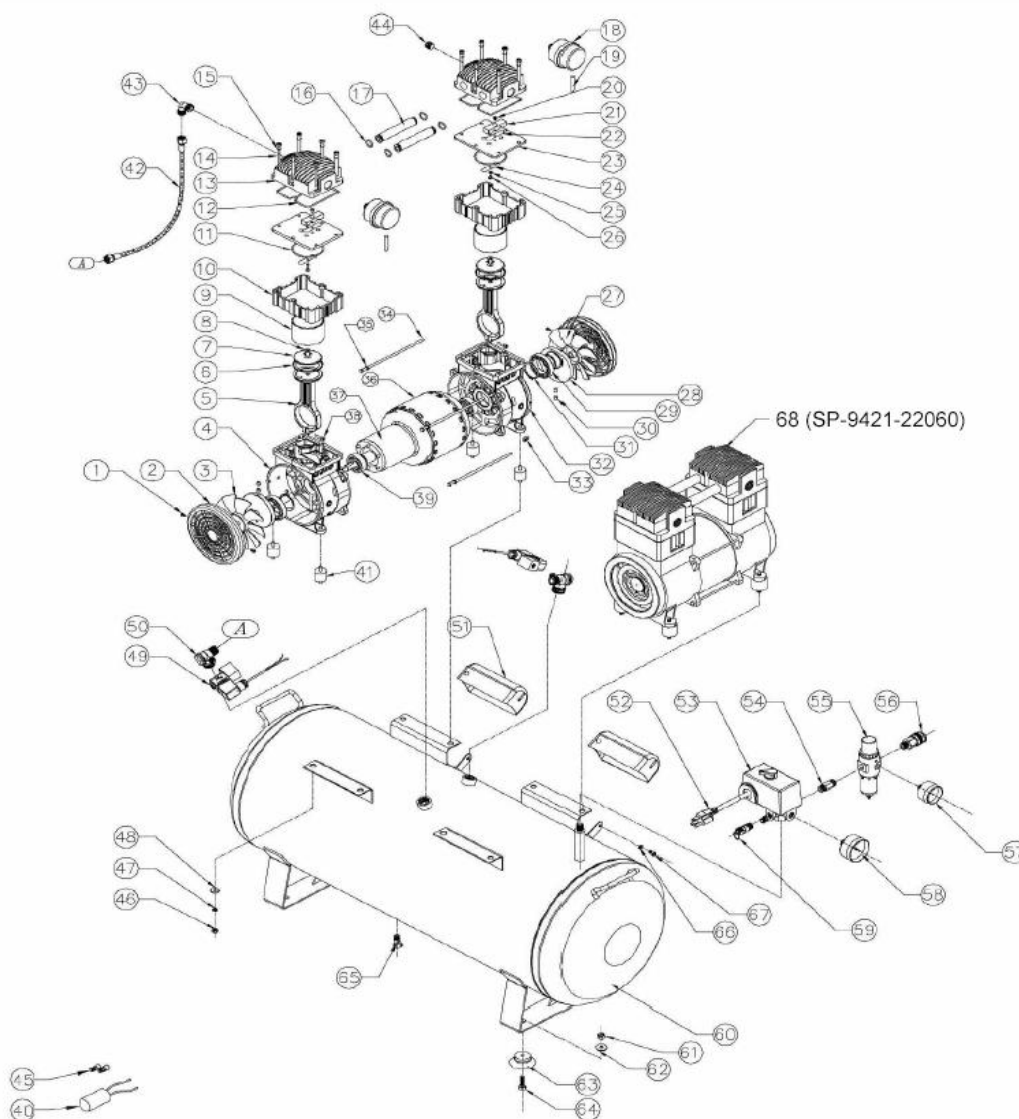
NOTE: The compressor is designed for intermediate usage and should not be allowed to run continuously (i.e. where motor/pump continuously runs) for more than 60 minutes at a time. Intermediate ON/OFF usage during a standard workday is acceptable with an average 70/30 operating duty cycle.

LOCATIONS OF IMPORTANT LABELS

Read these important labels before operating.

These labels provide important safety and maintenance information. These labels should be considered as permanent parts of the air compressor. Should any of these labels become illegible, damaged or removed, please contact California Air Tools Customer Service department at 1-866-409-4581 for replacements

PRODUCT LABEL																												
A	 WARNING DO NOT ADJUST FACTORY SETTINGS. TO REDUCE RISK OF ELECTRICAL SHOCK DO NOT REMOVE COVER. PRESSURE CONTROLS SET AT FACTORY FOR MAXIMUM SAFE OPERATION.																											
B																												
C	 WARNING HOT SURFACES. Do NOT touch. Allow to cool before servicing.																											
D	OIL-FREE AIR COMPRESSOR MODEL: _____ V _____ Hz _____ μF S/N: _____ W _____ A RED → BLACK → BLACK → THIS MOTOR IS THERMALLY PROTECTED AND WILL AUTOMATICALLY RESTART WHEN PROTECTOR RESETS. ALWAYS DISCONNECT POWER SUPPLY BEFORE SERVICING. DO NOT EXCEED 1500 RPM																											
E	 USE SWITCH TO START AND STOP COMPRESSOR																											
F	WARNING! DO NOT USE EXTENSION CORD. USE AIR HOSE EXTENSION ONLY WARNING! DO NOT USE EXTENSION CORD. USE AIR HOSE EXTENSION ONLY																											
G	WARNING DRAIN TANK DAILY OR AFTER EACH USE READ OWNER'S MANUAL RUSTED TANK CAN CAUSE EXPLOSION AND SEVERE OR FATAL INJURY TILT TANK TO DRAIN COMPLETELY																											
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RISK OF BURNING: DO NOT ADJUST REGULATOR TO EXCEED THE OUTPUT PRESSURE. EXCEEDING THE MAXIMUM WORKING PRESSURE OF THE CYLINDER MAY CAUSE AN EXPLOSION. NEVER EXCEED THE MAXIMUM WORKING PRESSURE OF THE CYLINDER.	RISQUE DE BRÛLURE: NE PAS RÉGLER LE RÉGULATEUR POUR EXCÉDER LA PRESSION DE SORTIE. EXCÉDER LA PRESSION MAXIMALE DE TRAVAIL DU CYLINDRE PEUT CAUSER UNE EXPLOSION. NE PAS EXCÉDER LA PRESSION MAXIMALE DE TRAVAIL DU CYLINDRE.	RISQUE DE BRÛLURE: NE PAS RÉGLER LE RÉGULATEUR POUR EXCÉDER LA PRESSION DE SORTIE. EXCÉDER LA PRESSION MAXIMALE DE TRAVAIL DU CYLINDRE PEUT CAUSER UNE EXPLOSION. NE PAS EXCÉDER LA PRESSION MAXIMALE DE TRAVAIL DU CYLINDRE.																										
TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT EXPOSE TO RAIN, MOISTURE, OR WATER.	TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT EXPOSE TO RAIN, MOISTURE, OR WATER.	TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT EXPOSE TO RAIN, MOISTURE, OR WATER.																										
RISK OF ELECTRICAL SHOCK: DO NOT TOUCH ELECTRICAL PARTS WHEN PLUGGED INTO A WALL OUTLET. ALWAYS DISCONNECT FROM POWER SOURCE BEFORE SERVICING. COMPRESSION RELEASE VALVE (CRV) IS NOT TO BE USED FOR SERVICING.	RISQUE DE CHOC ÉLECTRIQUE: NE PAS TOUCHER LES PARTIES ÉLECTRIQUES LORSQU'ELLES SONT CONNECTÉES À UNE BOUCLE À MUR. DÉCONNECTER TOUJOURS DE LA SOURCE D'ALIMENTATION AVANT DE RÉPARER. LA VÁLVULA DE LIBERACIÓN DE PRESIÓN (VLP) NO DEBE USARSE PARA EL SERVICIO.	RISQUE D'ÉLECTROCUTION: NE PAS TOUCHER LES PARTIES ÉLECTRIQUES LORSQU'ELLES SONT CONNECTÉES À UNE BOUCLE À MUR. DÉCONNECTER TOUJOURS DE LA SOURCE D'ALIMENTATION AVANT DE RÉPARER. LA VÁLVULE DE LIBÉRATION DE LA PRESSION (VLP) NE DOIT PAS ÊTRE UTILISÉE POUR LE SERVICE.																										
THIS EQUIPMENT INCORPORATES PARTS, SUCH AS SNAP RATCHETS, HOSE PIPES, AND THE LIKE, THAT ARE DESIGNED TO BE USED IN A SAFE MANNER. THESE PARTS, WHEN USED IN A SAFE MANNER, IT SHOULD BE IN A SAFE MANNER OR OTHERWISE PROHIBED FOR THE PURPOSES OF THIS MANUAL. IT IS THE USER'S RESPONSIBILITY TO USE THE EQUIPMENT IN A SAFE MANNER.	EL PRESENTE EQUIPO INCORPORA PARTES, COMO RATCHETS DE ENCLAVADO, TUBOS DE MANGUERA Y LOS QUE SE DISEÑAN PARA USARSE DE MANERA SEGURA. ESTAS PARTES, CUANDO SE USAN DE MANERA SEGURA, DEBE USARSE DE MANERA SEGURA O DE MANERA PROHIBIDA PARA LOS PROPÓSITOS DE ESTE MANUAL. ES LA RESPONSABILIDAD DEL USUARIO USAR EL EQUIPO DE MANERA SEGURA.	CELT EQUIPEMENT COMPREND DES PIÈCES, TELS QUE DES RATCHETS À ENCLAVEMENT, DES TUYAUX D'ÉCARTER ET D'ÉCARTER, QUI SONT CONÇUS POUR ÊTRE UTILISÉS DE MANÈRE SÛRE. CES PIÈCES, LORSQU'ELLES SONT UTILISÉES DE MANÈRE SÛRE, DOIVENT ÊTRE UTILISÉES DE MANÈRE SÛRE OU AUTrement PROHIBÉES POUR LES PROPÓSITS DE CE MANUEL. IL EST DE LA RESPONSABILITÉ DE L'UTILISATEUR D'UTILISER L'ÉQUIPEMENT D'UNE MANÈRE SÛRE.																										



NO.	Part	NO.	Part	NO.	Part	NO.	Part
1	Fan Screw	21	Limited Block	41	Shock Strut	61	Nut
2	Fan Cover	22	Gassing Valve Plate	42	Exhaust Hose	62	Washer
3	Left Fan	23	Valve Plate	43	Elbow	63	Cushion Foot
4	Left Crank Case	24	Air Inflow Valve Plate	44	Motor Head Plug	64	Bolt
5	Connecting Rod	25	Metal Strengthen Sheet	45	Terminal Spades	65	Drain Valve - Ball Valve
6	Piston Ring	26	Screw	46	Nut	66	Washer
7	Pressure Plate	27	Right Fan	47	Spring Washer	67	Bolt
8	Pressure Plate Screw	28	Crank	48	Washer	68	SP-9421-22060 Motor/Pump
9	Cylinder	29	Bearing	49	Electromagnetism	69	
10	Adjustment Stent	30	Cheese Head Screw	50	Check Valve	70	
11	Cylinder Obturating Ring	31	Clip	51	Capacitor Cover	71	
12	Cylinder Head Obturating Ring	32	Right Crank Case	52	Power Cord with Plug	72	
13	Cylinder Head	33	Leading-out Line Guard Circle	53	Pressure Switch -Condor	73	
14	Cylinder Head Screw	34	Bolt	54	Connecting Pipe	74	
15	Spring Washer	35	Washer	55	Regulator	75	
16	Connecting Hose Oburating Ring	36	Stator	56	1/4" Quick Connector	76	
17	Connecting Hose	37	Rotor	57	2" Pressure Gauge	77	
18	Air Filter	38	Connecting Rod Screw	58	2 .5" Pressure Gauge	78	
19	Air Filter Hose	39	Bearing	59	Safety Valve	79	
20	Screw	40	Capacitor	60	20 Gal. Steel Air Tank	80	

PRE-OPERATION CHECKLIST

Package Contents & Assembly

Model: 20020CTR

Package contents:

- Air Compressor
- Owner's Manual
- (2) 2.0 Hp Air Filters
- (2) Air Filter Intake Tubes (4" long)



Assembly:

Install the two (2) 2.0 Air Filters & Air Filter Intake Tubes.

1. Attach the air filters to the top back side of motor/pump head.
(looking from the front to the back of the air compressor)
Screw the air filters into the motor head ports
1. Attach the 4" Intake Tube to each air filter (press fit into side)



Inspect for Damage

Before using the air compressor, make sure the air tank is not damaged, inspect all parts for damage, and check that all pipes are firmly connected.

Do not use the air compressor if any damage is found. If damaged, have an authorized service center inspect and test the air compressor to ensure it is working properly.

Save Packaging

IMPORTANT: Save all outside packaging in case you ever need to return the product for service or repair.

Compressor Location

Use on Flat Surface

For proper operation, the air compressor must be placed on a flat surface with an incline no greater than 15 degrees.

Maintain a Clear Area

It is very important that the air compressor is positioned so that there is adequate airflow around the machine. There must be at least 2 feet of obstacle-free space surrounding and above the air compressor.

⚠️ WARNING



RISK TO BREATHING

Dust or dust-like particulates caused by power-sanding, sawing, grinding, drilling or any other construction-like activities can contain contaminants that are harmful to breathe.

Always use your air compressor in a well-ventilated and clean area.

Never breathe the air that comes directly out of the air compressor or air hose. This air is not suitable for breathing.

Always wear approved safety equipment. When performing dust-creating activities, securely wear properly-fit face masks or respirators.

If you feel ill from breathing while operating your air compressor, stop and seek medical attention immediately.

⚠️ WARNING



EXPLOSION



FIRE

Use caution to minimize risk of fire or explosion.

It is normal for the air compressor motor and pressure switch to produce sparks while operating. If sparks come in contact with vapors from gasoline or solvents, they may ignite and cause a fire or explosion.

Abrasive tools such as grinders, drills and other tools are capable of making sparks that can ignite flammable materials.

Always operate the air compressor a safe distance away from flammable items. Use in well-ventilated areas.

Never exceed the maximum rated pressure.

Use in Areas with Clean Air

For proper operation and to maximize the longevity of the air compressor, it is very important that the air drawn into the air compressor is clean.

The air compressor should not be used in areas where dust or particulates are in the air.

This will damage the motor and impair proper operation.

IMPORTANT: Always use the air filter, properly installed.

⚠ DANGER



SHOCK

There is a danger of electric shock.

Use only undamaged electrical cords.

DO NOT touch bare wires or receptacles.

DO NOT operate air compressor in wet weather or in wet conditions.

DO NOT touch air compressor or cords if hands or feet are wet.

Ensure that all cords are free of damage before connecting to the power supply.

Ensure that you have sufficient electrical power/supply for supporting the requirements of the motor.

Improper installation of the grounding plug is able to result in a risk of electric shock. When repair or replacement of the cord or plug is required, do not connect the grounding wire to either flat terminal. The wire with insulation having an outer surface that is green with or without yellow stripes is the grounding wire.

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electrical shock by providing an escape wire for the electric current.

This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with the local codes and ordinances.

This product is for use on a nominal 110-V circuit and has a grounding plug similar to the plug illustrated in Fig 1. Only connect the product to an outlet having the same configuration as the plug.

Do not use an adapter with this product.

Electrical Power

Electrical Extension Cords

Electrical Power Requirements

Inspect all electrical extension cords to ensure that they are free of damage.

When using an extension cord, use a heavy-duty cord that is no more than 25 feet long and at least 14 gauge. Use only a 3-wire extension cord that has a 3-blade grounding plug (i.e. 5-15P/R plug type)

⚠ CAUTION

Use caution when using extension cords.

Use an extension cord which is no more than 25' (7.6 m) long and at least 14 gauge.

Using an excessively long or thin-wired extension cord will cause severe damage to the motor.

Use only a 3-wire extension cord that has a 3-blade grounding plug.

As undersized cord results in a drop in the line voltage and loss of power and overheating.

When in doubt, use a heavier gauge. The smaller the gauge the more current the cord can carry.

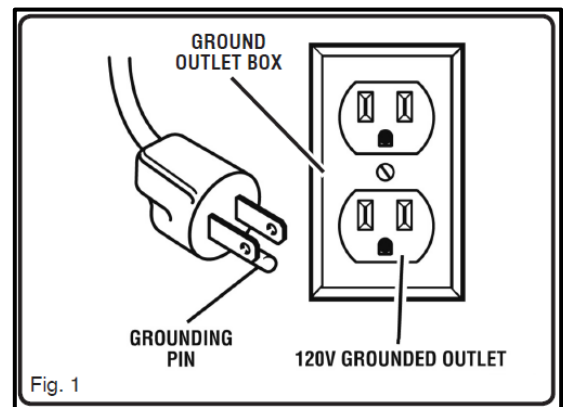


Fig. 1

OPERATING THE AIR COMPRESSOR

Save this manual for future reference.

⚠ WARNING

This manual contains important instructions for operating this product. For your safety, and the safety of others, be sure to read this manual thoroughly before operating the product.

Failure to properly follow all the instructions and precautions can cause you and others to be seriously hurt or killed.

Introduction

This air compressor features a compact structure, stable performance, a high airflow rate, easy operation and maintenance. Because the air compressor produces no oil in the airflow, it can be used as an independent air supply machine for situations in which oil in the airflow is an issue. The motor directly drives the pistons and is able to function without lubrication for a long period of time.

Assembly

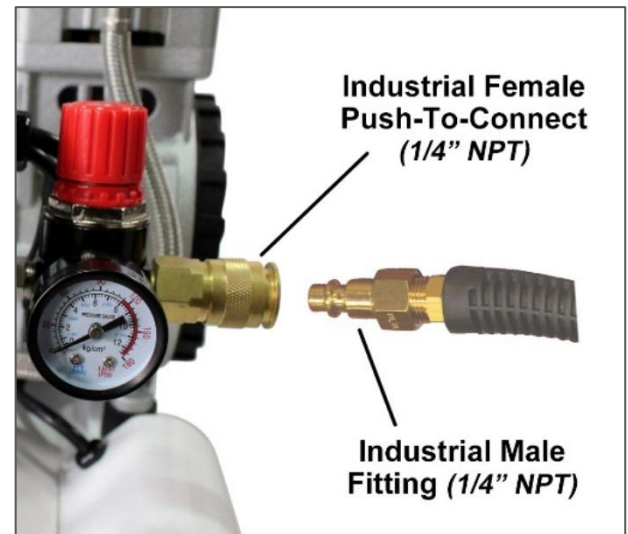
Connect your air supply hose to a 1/4" Industrial male connector/adaptor; attached Industrial Male (1/4" NPT) connector to Air Compressors Industrial Female Push-to-Connect fitting (1/4" NPT).

- Use a dedicated circuit for the best results.

1. Make sure the drainage valve is off and that the pressure switch is in the OFF Position.

NOTE: Low voltage and/or an overload circuit can cause the motor's overload protection system circuit breaker to trip.

2. Ensure that the power supply you are going to use is operating normally.
3. Insert the power supply cord into a dedicated 110 volt power supply socket (60 hz, 1-phase). Operating Range: 100VAC – 140VAC.



Test Run

Before using the air compressor for the first time.

Complete a test run as follows:

1. Turn the power switch to the OFF position.
2. Plug the power supply cord into a power supply socket.
3. Start the air compressor by turning the power switch to the ON position.
4. The pressure gauge reading will slowly rise as pressure increases inside the air tank.
- 5.



6. When the gauge reading reaches 120 PSI - 125 PSI, the pressure switch will automatically turn the power off. This indicates the compressor is working normally.
7. Turn the power switch to the Off position, unplug the power supply cord and release the air in the tank by pulling on the safety valve or via connected air hose. At this point proceed to the next step (daily operations).

Note: If the Air Compressor is not working properly, the pressure gauge will indicate that there is a decrease in pressure in the air tank. If there is an air leak from the compressor the pressure in the air tank decreases, the pressure switch resets (i.e. ~90 PSI) and the motor automatically turns back on.

If detect an air leakage, turn the power switch to the Off position, release the air from the tank by pulling on the safety valve. Unplug the power supply cord and contact Customer Support for Assistance.

⚠ WARNING



HOT SURFACE



FIRE

Air compressor surfaces become hot during operation.

DO NOT touch hot surfaces, because they can cause severe burns.

Do not touch the air compressor's cylinder head. During operation, the cooling fins of the cylinder head and delivery pipe become hot.

Allow the air compressor to cool before touching it.

DO NOT place a storage cover on the unit during operation. Only place a cover on the air compressor after it has thoroughly cooled down.

⚠ WARNING



FLYING OBJECTS

Flying objects can cause injury to the eyes, head and other parts of the body.

Air-powered equipment and power tools are capable of propelling items (metal chips, fasteners and particulates) at high speed into the air and could result in injury.

Always wear approved head and eye protection.

Never point the air stream at any part of your body, or at another person or animal.

When operating the air compressor, make sure all other people and animals maintain a safe distance.

Do not move the air compressor when the air tank is under pressure.

Never use the air hoses to pull or move the air compressor.

Keep the air compressor on a flat surface.

Daily Operation

Starting the compressor:

1. Turn the power switch to the OFF position.
2. Attach the air hose to the 1/4" male industrial quick connect coupler (1/4" NPT). Push the male coupler into the female coupler on the air compressor.
3. Close the drain valve.
4. Ensure both air filters are attached.
5. Plug the power supply cord into a power supply socket.

6. Turn the power switch to the ON position.
7. Let the motor run and tank fill until motor turns off (i.e. 120 PSI +/-5 PSI).
8. To regulate the air flow.

While the air compressor is running, turn "On" your tool and

turn the regulator knob to the right (clockwise) increasing the **output pressure** or left (counter-clockwise) to decrease **output pressure**. Adjust the pressure until the desired pressure is reached as indicated on the **Output Regulator Gauge**.

9. Operate air tool normally.

CAUTION: Do Not Exceed 1 hour of continuous (i.e. non-stop motor running)

Shutting down the compressor:

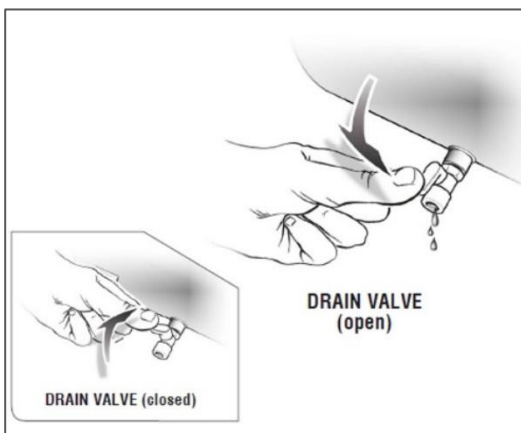
1. Turn the power switch to the OFF position.
2. Unplug the power supply cord.
3. Reduce the pressure in the air tank through an air hose.

MAINTENANCE

Draining the Air Tank

The frequency at which you should drain the air tank depends on the environmental conditions and the amount of operating time logged. The average draining frequency is every 1 to 2 days.

1. Place the air compressor above a container capable of holding water.
2. With compressed air in the air tank, slowly turn the drain valve knob to the forward (open) or straight position. The water in the air tank will drain out.
3. After all of the accumulated water has drained out, turn the drain valve knob to the closed or left position in order to avoid leakage.
4. Draining the air tank protects parts from rust and corrosion.



Cleaning or Changing the Air Filter

The air filter is designed to reduce noise and help prevent particulates in the air from entering and damaging the air compressor. After being used for a long period of time, the air filter will become clogged. This will reduce the air intake capabilities of the air compressor, reducing performance. Therefore, the air filter must be cleaned or replaced regularly.

1. Open the lid on the air filter, then remove the air filter element.
2. To clean the element blow off or brush off the dirt and dust.
3. If clogged, replace with a new air filter.

Testing for Leaks

Make sure all connections are tight. Do not overtighten.

A small leak in any hose or pipe connection will reduce the air compressor's performance.

To test for small leaks, spray a small amount of soapy water on the area suspected of leaking. If the soap bubbles, replace the broken part.

Cleaning

Clean items with a soft brush, or wipe with a moistened cloth using a biodegradable solvent.

AIR COMPRESSOR

Do not use flammable liquids such as gasoline or alcohol. Always keep parts clean from dirt and dust for better performance.

Pressure Switch

The pressure switch is factory pre-set to shut off at between 120 - 125 PSI and to re-start at between 90-95 PSI

STORAGE

Before storing for a prolonged period of time:

1. Turn off the power supply.
2. Disconnect the power cord from the power supply and wrap the power cord around the air compressor handle to reduce the risk of damage.

3. Release all the pressure and water from the air tank by opening the drain valve.
4. Clean the air compressor to remove all dirt and dust.
5. Cover the air compressor with a cover to protect the unit from dust and moisture.
6. Do not stack or store any items on top of or around the air compressor. Damage could occur.

⚠ CAUTION

**TO REDUCE THE RISK OF ELECTRIC SHOCK,
DO NOT EXPOSE TO RAIN.**

STORE INDOORS.

TROUBLESHOOTING

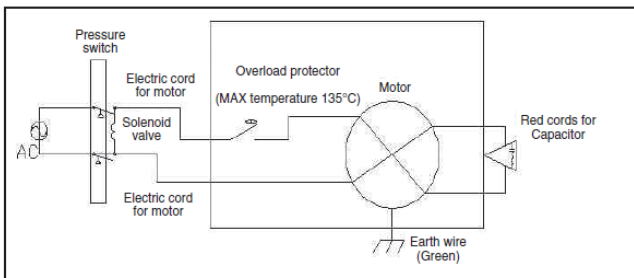
PROBLEM	POSSIBLE CAUSE	POSSIBLE SOLUTIONS
Pressure drop in the tank.	Air leaks at connections.	Let the compressor build pressure in the tank, to the maximum pressure if possible. Brush soapy water on air connections and look carefully for air bubbles. Tighten leaky connections. If the problem persists, contact the seller for further advice.
The unloader valve leaks when the compressor is idle.	Unloader valve seal is defective.	Let the air in the air tank flow out until all the pressure is released. Then remove the unloader valve plug and clean the valve seal. If necessary, replace the seal and then reinstall all components.
The compressor stopped and does not start.	The thermal protector turned on because the motor is overheating.	Check that the main voltage corresponds to the air compressor specifications. An extension cord that is too thin or too long can cause a voltage drop and cause the motor to overheat. Excessive use (over 1 hour continuous use) can cause the motor to overheat Allow the motor to cool down.
	Motor windings are burned out.	Contact Customer Support.
The SP-9421 motor does not start and makes a humming noise.	Capacitor is burned out.	Contact Customer Support

AIR COMPRESSOR

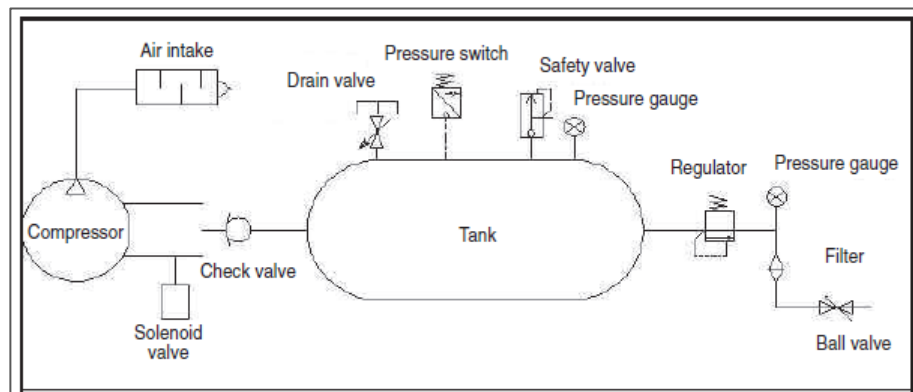
The SP-9421 motor/pump does not start or starts slowly.	Low voltage supply to the motor. Voltage should be from ~100VAC to 140VAC range with sufficient current.	Check that the main voltage corresponds to the air compressor specifications. An extension cord that is too thin or too long can cause a voltage drop. Use heavy duty extension cords. Ensure that the air compressor is plugged into a fully functional power outlet
The compressor is noisy with metallic clangs.	Compressor head gasket or reed valve is damaged	Stop the compressor and contact the dealer.
The compressor does not reach the maximum pressure.	Compressor head gasket or reed valve is faulty.	Stop the compressor and contact the dealer.
The compressor doesn't seem to provide as much air as it did when new and/or the compressor cuts off within a much shorter time period.	The pressure switch needs adjusting.	Stop the compressor and contact the dealer.
	The tank is full of water due to condensation.	Open the drain valve and release the water from the tank.
The motor pump unit does not stop when the tank pressure reaches its maximum working pressure (125 PSI).	Pressure switch defective or needs adjusting.	Stop the compressor immediately and contact Customer Support.

SPECIFICATIONS

Electrical Circuit



Air Passage Drawing



CALIFORNIA AIR TOOLS INC. LIMITED WARRANTY

This warranty is limited to Air Compressors distributed by:

California Air Tools, Inc.
8560 Siempre Viva Road San
Diego, CA 92154

Limited Warranty

California Air Tools Inc. will repair or replace, free of charge, to the original retail customer who purchased a California Air Tools, Inc. Air Compressor from an authorized dealer, distributor or distributor's dealer in North America.

This warranty does not transfer to subsequent owners.

California Air Tools Inc. will repair or replace, at its option, any parts of the portable air compressor that are proven by an authorized service center to be defective in material or workmanship under normal use during the applicable warranty time period as stated below. This limited warranty covers the cost of the replacement parts and labor for all defects when installed by an authorized service center. Transportation charges are the responsibility of the customer. Any part replaced under warranty becomes the property of California Air Tools Inc.

All parts replaced under warranty will be considered as part of original product, and any warranty on those parts will expire coincident with the original product warranty.

Limited Warranty Periods

Non-commercial / Non-rental (personal use by a retail customer): **1 year** parts and labor

Commercial / Rental (usage for income, business use): **1 year** parts and labor

The limited warranty period begins on the date of retail purchase by the original purchaser.

Disclaimers, Limitations of Remedies & Exclusions

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Disclaimer of Other Warranties

To the fullest extent permitted by applicable law, this limited warranty is exclusive and expressly in lieu of any and all other warranties, including, without limitation, any implied warranties of merchantability or fitness for a particular purpose or any other implied warranties that may arise from the course of dealing or usage of the trade. California Air Tools Inc. hereby disclaims and excludes all other warranties. To the extent that California Air Tools Inc. products are consumer products under applicable federal and state law with respect to any customer, the duration of any implied warranties (including but not limited to implied warranties of merchantability or fitness for a particular purpose) are limited to the shortest duration permitted by applicable law or the Limited Warranty period provided herein, whichever is longer.

Limitations of Remedies

California Air Tools Inc. shall not be liable to customer, or anyone claiming under customer, for any other obligations or liabilities, including but not limited to, obligations or liabilities arising out of breach of contract or warranty, negligence or other tort or any theory of strict liability, with respect to the air compressor or California Air Tools Inc. acts or omissions or otherwise. To the fullest extent permitted by applicable law, California Air Tools Inc. shall not in any event be liable for incidental, compensatory, punitive, consequential, indirect, special or other damages, including but not limited to loss of use, loss of income, loss of time, loss of sales, injury to personal property, or liability customer incurs with respect to any other person, or any other type or form of consequential damage or economic loss.

Exclusions

In addition to the foregoing disclaimers, limitations and terms, this limited warranty shall not apply to and does not cover accessories, nor does it cover products that are in any way subject to any of the following:

1. Improper setup, installation or storage.
2. Lack of proper maintenance and service.
3. Accident, damage, abuse or misuse.
4. Abnormal operating conditions or applications.
5. Repair or modification by customer or any third party without written consent of California Air Tools Inc.
6. Use under operating conditions or in applications not recommended by California Air Tools Inc.
7. Normal wear.
8. The use of accessories or attachments not recommended by California Air Tools Inc.
9. Acts of God.

The application of these exclusions will be determined at the sole discretion of California Air Tools Inc.

How to Videos

California Air Tools provides “HOW TO VIDEOS” on our website WWW.CALIFORNIAAIRTOOLS.COM

The “How to Videos” provide valuable information regarding set-up, operation and maintenance.

Please visit our website and view these videos for beneficial information.

Service or Parts

Warranty is also available by keeping and showing your original receipt from the date of purchase to an Authorized California Air Tools Service Center.

For all customer service inquiries call 1-866-409-4581 or visit

WWW.CALIFORNIAAIRTOOLS.COM

Go to the “Contact Us” Tab

Click on “Service & Parts” Button for the Fastest Service.